

BTS Accessories

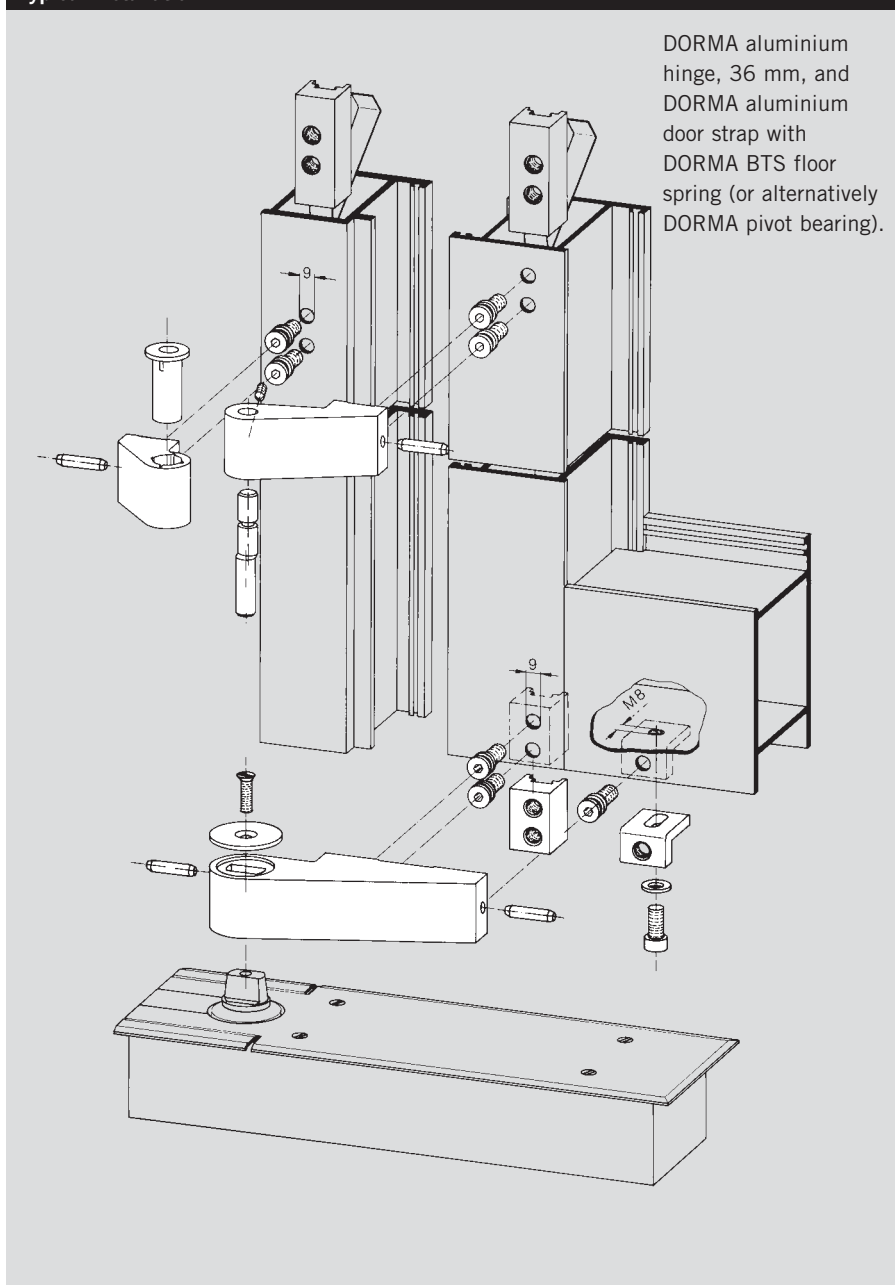
Floor Spring
Accessories

For single action aluminium doors

Aluminium door straps

- For flush-closing single action aluminium doors of various types
- Door width up to 1200 mm, door weight up to 120 kg
- Non-handed
- Easy to fix – no milling or routing necessary, only 4 holes to drill
- Fast and simple installation with lock-pin arrangement
- Robust and secure installation with backplates and reinforcing angle bracket on door strap
- Steel insert press-fitted in aluminium door strap gives close tolerance connection to spindle.

Typical installation



DORMA aluminium door strap

Art. No. 7459

Silver (EV 1, Euras C-0):

Order No. 45010409

Special colours on request.

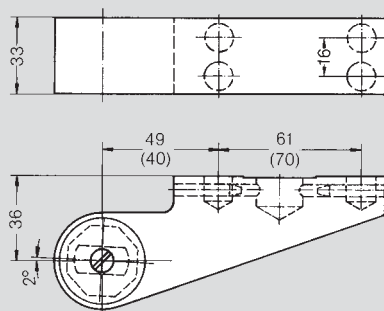
DORMA aluminium door strap

Art. No. 7459 B

Silver (EV 1, Euras C-0):

Order No. 45010482

Special colours on request.



() = Dimensions for 7459 B

Drill jig for aluminium hinges

For standard hinges (9 mm dia.), for IK (insulated construction) hinges (11 mm dia.) and also for 2 and 3-part hinges; indicate dimensions x and y or the profile.

Universal drill jig for aluminium door strap

Art. No. 7459 L

Adjustable to suit various profile systems; for normal doors (9 mm dia.) and also for insulated doors, external fixing (11 mm dia.).

Standard design:

Order No. 45090074

B-type:

Order No. 45090075

Universal drill jig for direct screw-fixing of aluminium door strap

Art. No. 7459 L/D

Adjustable to various profile systems for direct fixing; for normal doors (9 mm dia.) and also for insulated doors, external fixing (11 mm dia.).

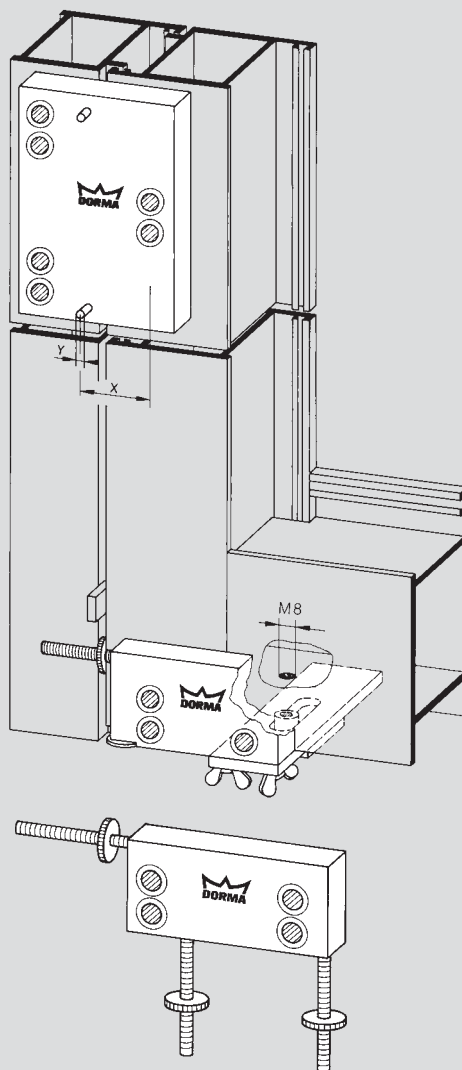
Standard design:

Order No. 45090077

B-type:

Order No. 45090078

Drill jigs



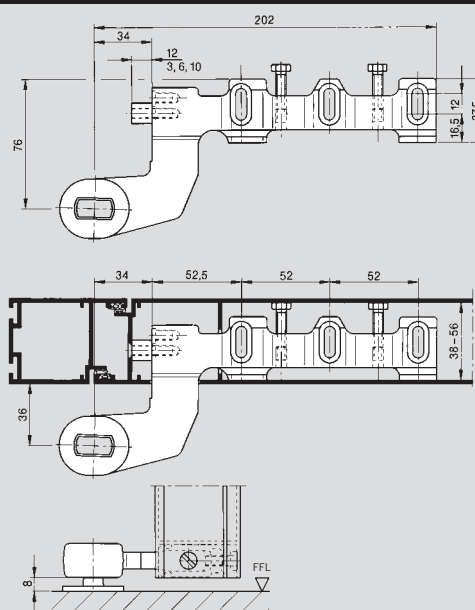
Door strap

Art. No. 7456/1

Drop forged steel; adjustable to various profile systems, non-handed.

Order No. 45010006

Door strap



Cover caps

See pages 4 and 5,
Art. No. 7481 and 7482.

For flush-closing doors

Top centres
Art. No. 7411 K/56
Zinc-plated steel; with
eccentric pin and bush for
adjustment after hanging the
door; non-handed.
Order No. 45300016

Door strap
Art. No. 7411/56
Drop forged steel,
zinc-plated.
Order No. 45010003

Top washer for door strap
Art. No. 7432
Stainless steel
Order No. 45090030

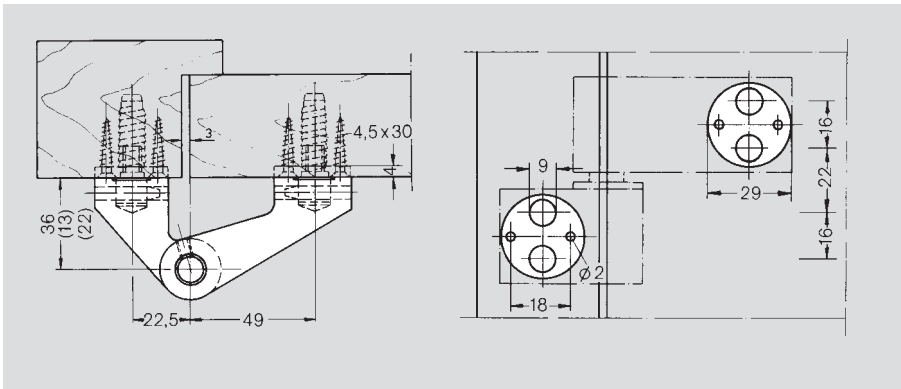
Cover caps
for top centres and
door strap

Technical drawings of top centres and door strap components. The top centres drawing shows a side view with dimensions: 20, 4, 50, 46, 200, 46, 46, 16, 33, 56, 20, 44. The door strap drawing shows a side view with dimensions: 20, 10, 200, 50, 46, 46, 46, 36. The top washer drawing shows a side view with dimensions: 36, 56, 23, 8. The cover caps drawing shows two views of the caps with dimensions: 56, 36, 16, 56, 23, 8.

Type	Order No. for cover caps		
	for top centres, two parts	for door strap, single	
		LH (ISO 6)	RH (ISO 5)
Die cast aluminium Art. No. 7483/7481			
Mill finish	45500301	45055300	45051300
Silver (EV 1, Euras C-0)	45500401	45055400	45051400

LM pivot hinges with fixing
for non-rebated timber doors

Offset in mm	Art. No.
36	A-36.10
22	A-22.10
13	A-13.10

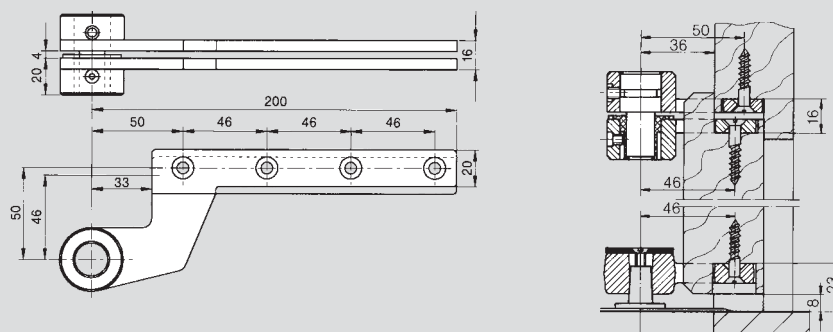


For rebated doors

Top centres

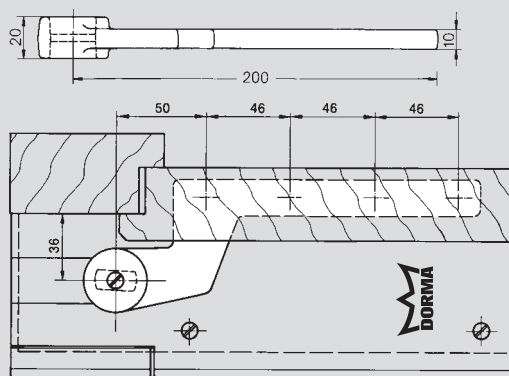
Art. No. 7411 K/46
Zinc-plated steel; with
eccentric pin and bush for
adjustment after hanging the
door; handed.

LH (ISO 6) door
Order No. 45305015
RH (ISO 5) door
Order No. 45301015



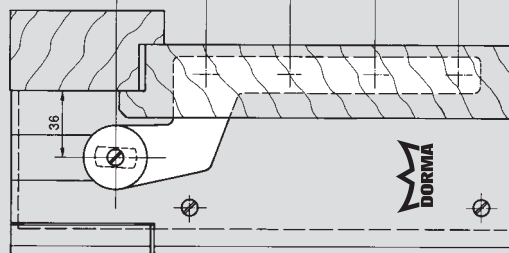
Door strap

Art. No. 7411/46
Drop forged steel,
zinc-plated.
Order No. 45010000



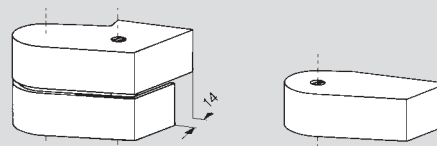
Top washer for door strap

Art. No. 7432
Stainless steel
Order No. 45090030



Cover caps

for top centres and
door strap

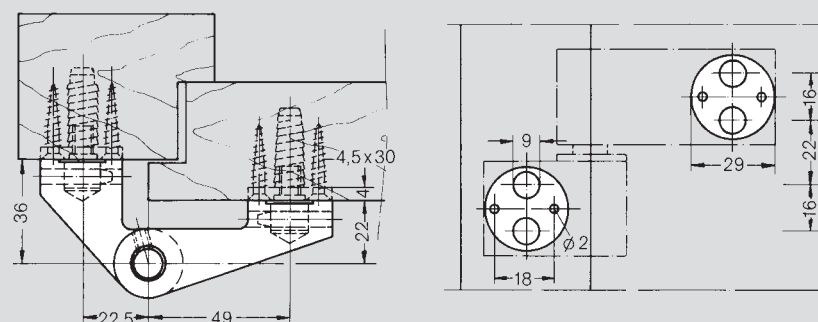


Type	Order No. for cover caps			
	for top centres, two parts		for door strap, single	
	LH (ISO 6)	RH (ISO 5)	LH (ISO 6)	RH (ISO 5)
Die cast aluminium Art. No. 7484/7482 Silver (EV 1, Euras C-0)	45505400	45501400	45055401	45051401

LM pivot hinges with fixing for over-rebated timber doors

Drill jig for flush closing and over-rebated doors

Dimension x = 50.5 mm,
Dimension y = 3 mm



For single action steel doors

Weld-on accessories

Top centres

Art. No. 7431 K
Steel, primed; with eccentric pin and bush for adjustment after hanging the door; non-handed.
Order No. 45300012

Door strap

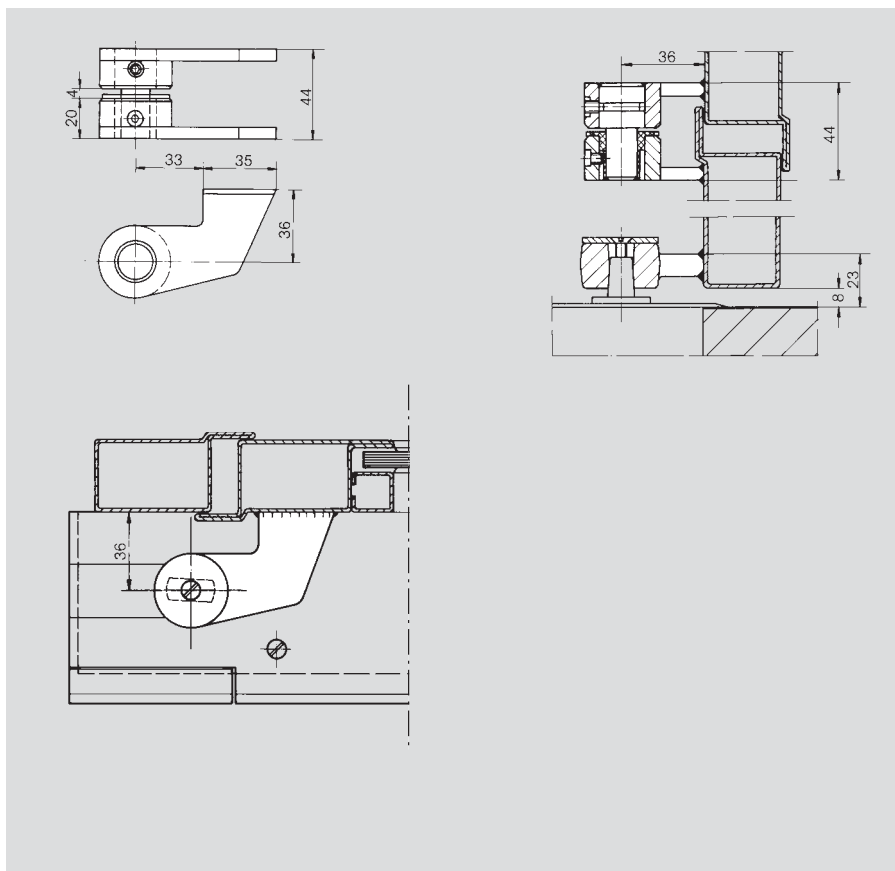
Art. No. 7431
Drop forged steel, primed
Order No. 45010005

Top washer for door strap

Art. No. 7432
Stainless steel
Order No. 45090030

Cover caps

see pages 4 and 5



Weld-on accessories

Top centres

Art. No. 7441 K
Steel, primed; with eccentric pin and bush for adjustment after the door is hung; non-handed.
Order No. 45300014

Door strap

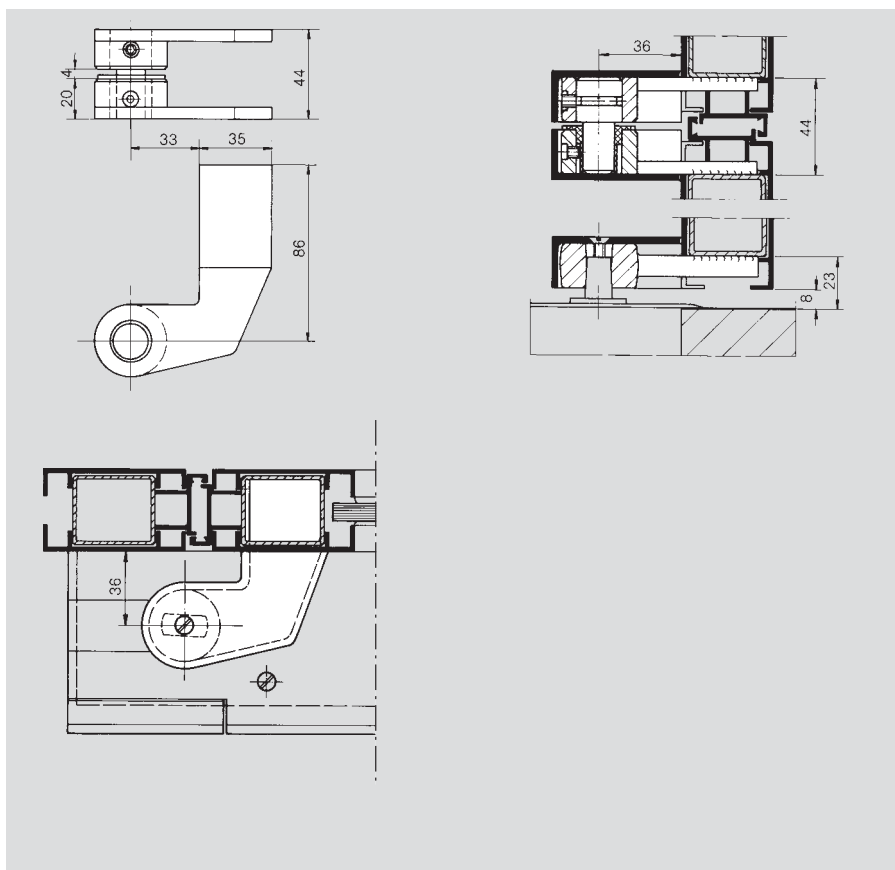
Art. No. 7441
Drop forged steel, primed
Order No. 45010007

Top washer for door strap

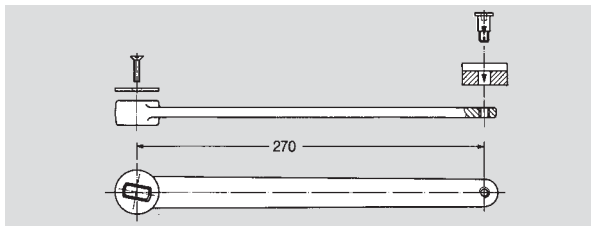
Art. No. 7432
Stainless steel
Order No. 45090030

Cover caps

see pages 4 and 5



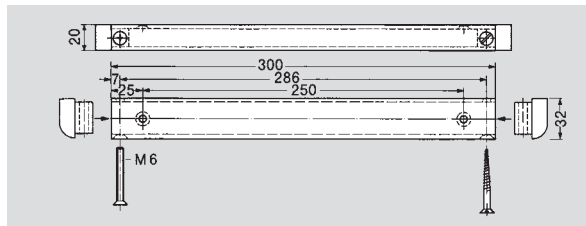
For butt hung doors



Swing lever Art. No. 7451 N

Drop forged steel, including top washer 7432.

Order No. 45090070



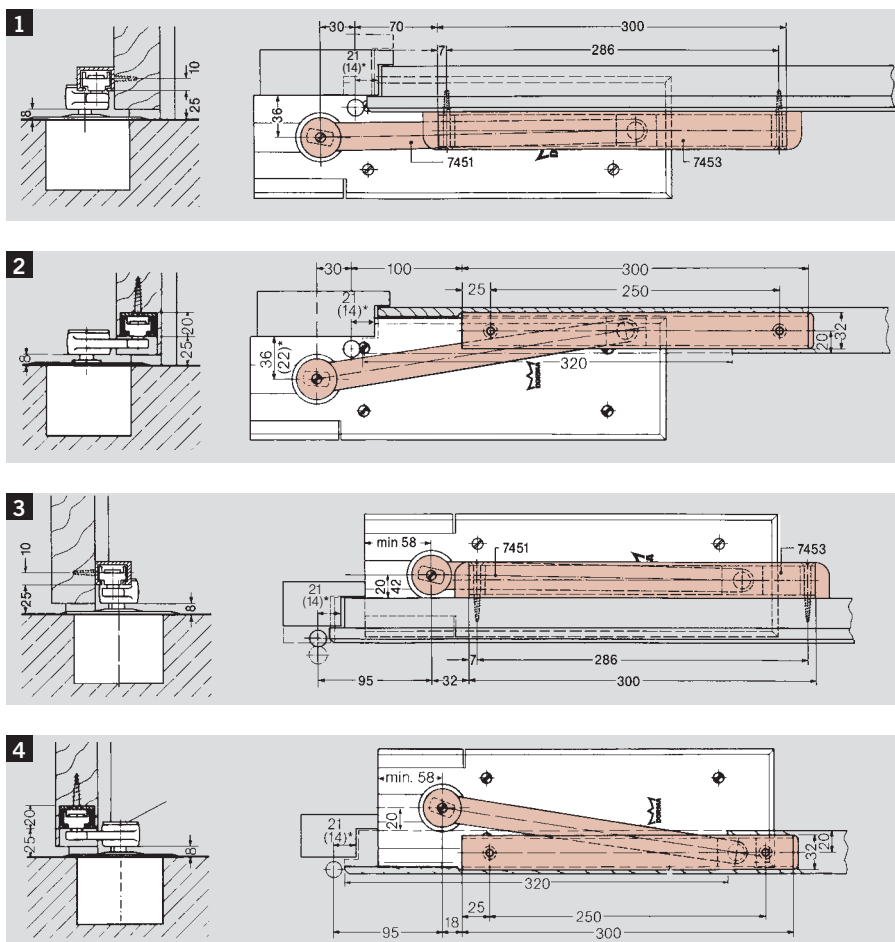
Guide housing Art. No. 7453 N

Aluminium, anodised, silver (EV 1, Euras C-0).

Order No. 45090053

Example installations

()* = Offset for non-rebated doors



Max. opening angle, backcheck activation angle and hold-open angle

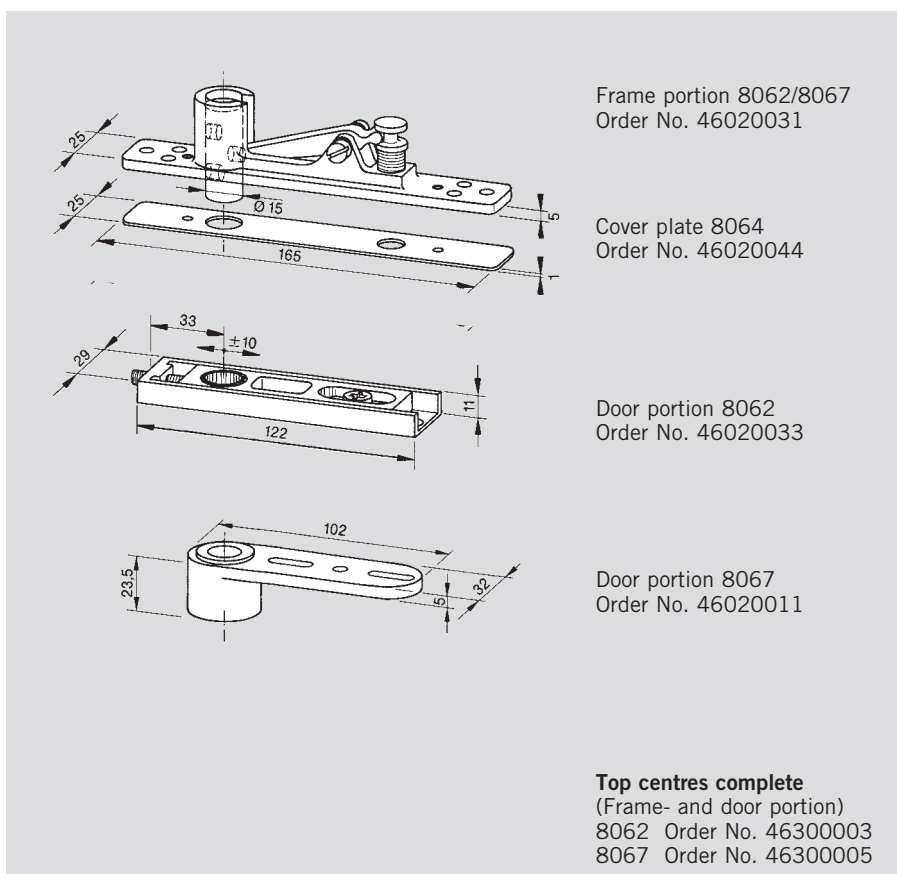
Installation	Door thickness in mm							
	Over-rebated door				Flush closing door			
	39	50	60	70	39	50	60	70
1	100				100			
2	100				100			
3	125	116	108	102	114	105	98	92
4	135	137	140	140	132	135	135	120
1	78				78			
2	85				85			
3	60				60			
4	52				52			
1	105	95			100			
2	90	90			90			
3	105	83	85	87	90	86	90	92
	120	102	105	107	112	108	111	115
4	105	73	75	77	79	76	78	80
	120	90	93	95	98	95	100	102

¹⁾ Set door stop at maximum door opening. Owing to the differing pivot points of the floor spring and hinges, the backcheck is activated earlier, i.e. at an opening angle less than 85°. This type of installation reduces the floor spring's power. To minimise this effect, make sure that the door is correctly hung and free-running on its hinges. Detailed installation drawing available on request.

For steel, aluminium and timber doors

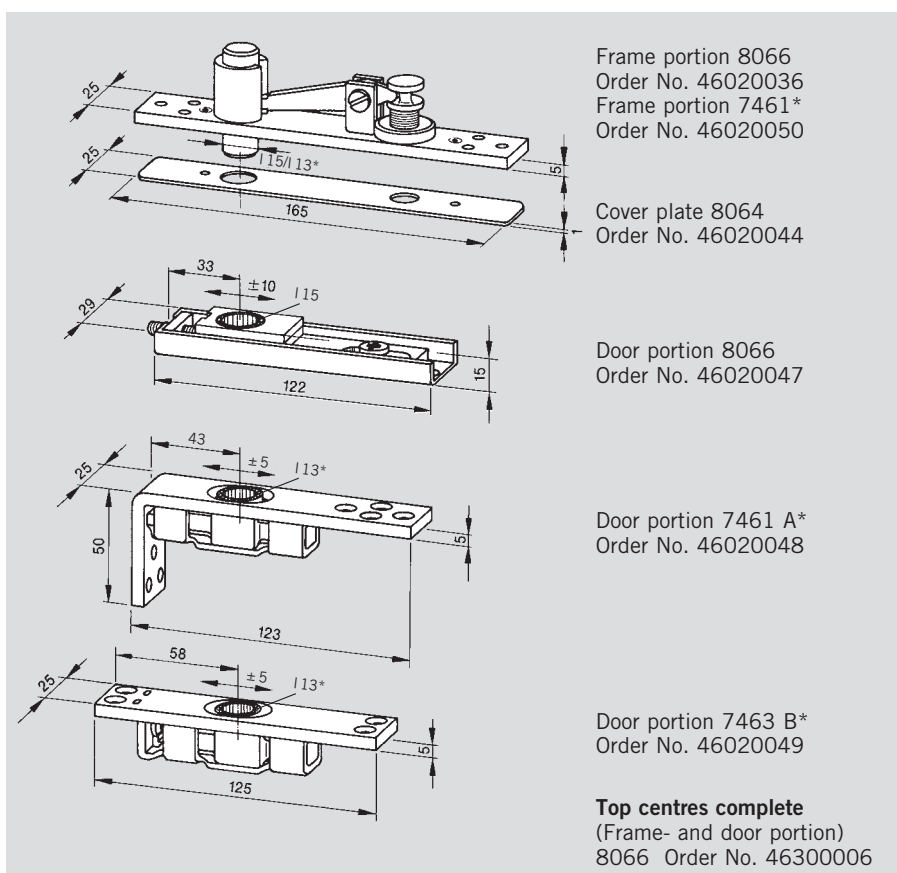
Adjustable top centres (zinc die-cast)

comprising an frame portion with adjustable pin for deep profiles up to max. 20 mm, and door portion with needle bearing (8067 with plastics bearing). For deeper profiles, the top centre assembly can be supplied with pins extended by 10 mm.



Adjustable top centres (steel)

comprising an frame portion with adjustable pin for deep profiles up to max. 16 mm, and door portion with needle bearing. For deeper profiles, the top centre assembly can be supplied with pins extended by 10 mm.

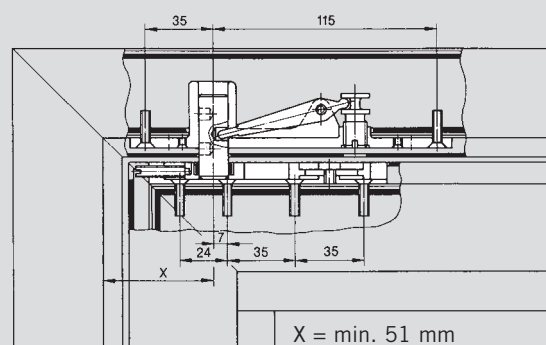


* For door portions 7461 A and 7463 B, use frame portion 7461 with 13 mm dia. pin.

Typical installations

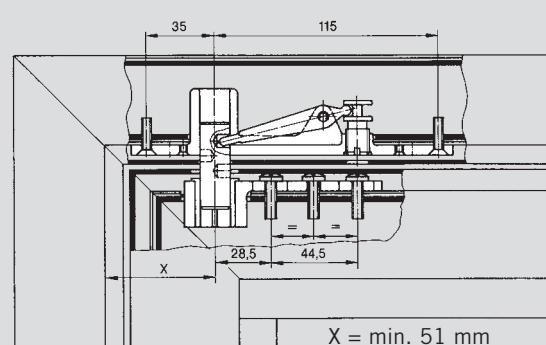
for aluminium doors

Top centre 8062



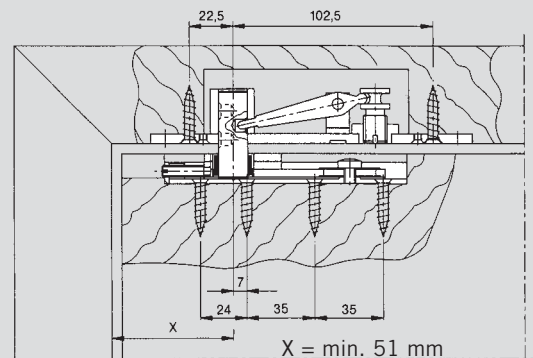
for aluminium doors

Top centre 8067



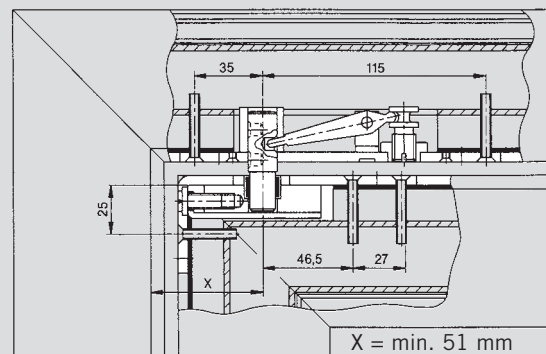
for timber doors

Top centre 8066

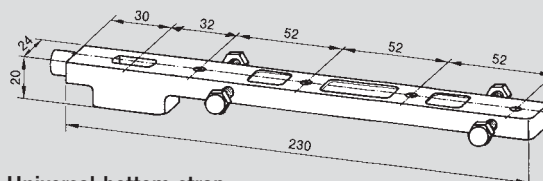


for steel doors

Top centre 7461



Bottom straps

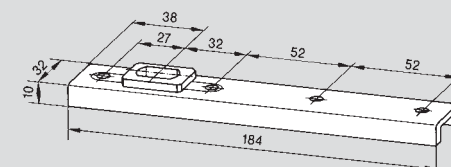


Universal bottom strap

Art. No. 7422

Drop forged steel, zinc-plated; adjustable to various frame profiles.

Order No. 46010002

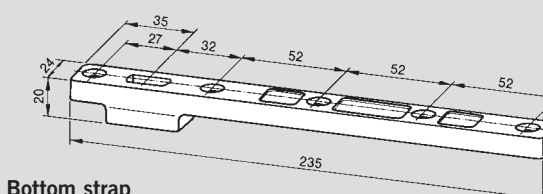


Bottom strap

Art. No. 8021

Zinc-plated steel; for door weights up to 100 kg.

Order No. 45010410



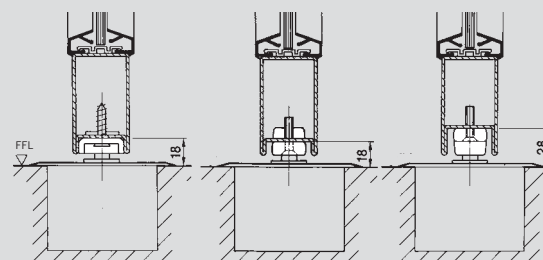
Bottom strap

Art. No. 7421

Drop forged steel, zinc-plated for door weights up to 300 kg.

Order No. 46010001

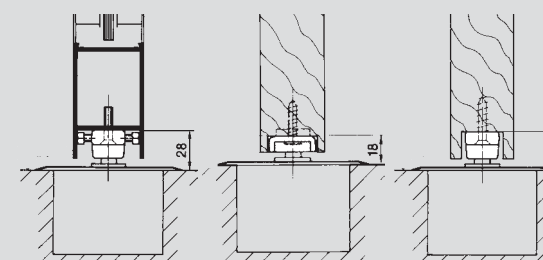
Typical installations



Bottom strap
8021

Bottom strap
7421
with milled hole

Bottom strap
7421
surface fixed



Bottom strap
7422

Bottom strap
8021

Bottom strap
7421

Pivot bearings

Floor pivot bearing

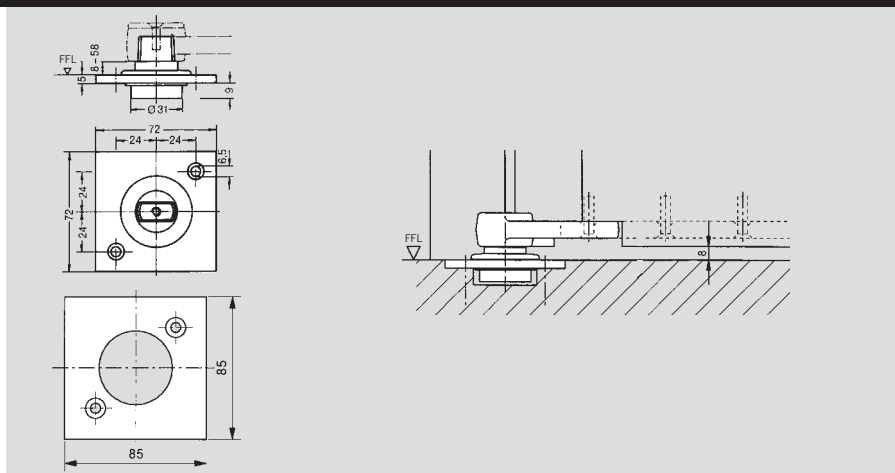
Floor pivot bearing

Art. No. 7471 K
with thrust roller bearing,
load capacity max. 200 kg.
Order No. 45070001

Extended spindle available
on request.

Art. No. 7471 AX
with angular contact roller
bearing, load capacity
max. 300 kg.
Order No. 45070002

Cover plate 7471 K/AX



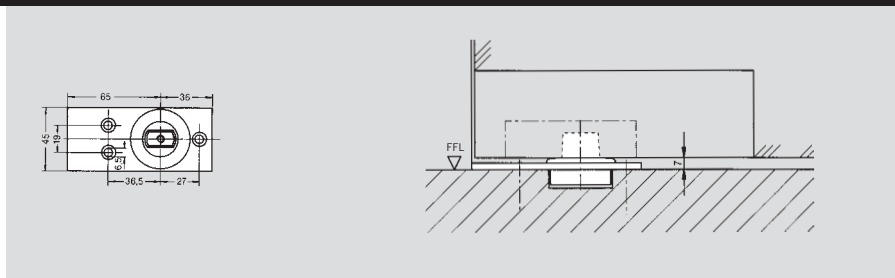
Floor pivot bearing

Floor pivot bearing

Art. No. 7475 AX
with angular contact roller
bearing, load capacity
max. 300 kg.
Order No. 45070003

Also available in stainless steel.

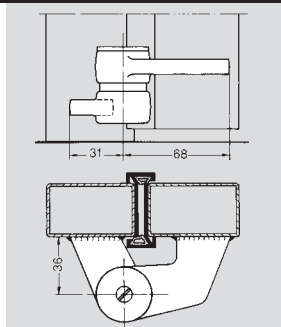
Art. No. 8560 GE
Order No. 65540059



Weld-on hinge

Weld-on hinge

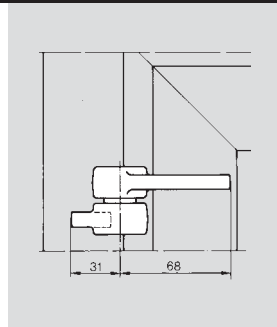
Art. No. 7472 K
with thrust roller bearing,
load capacity max. 200 kg,
and door strap 7431
(see page 6) non-handed,
bearing can be inserted from
either side.
Order No. 45070011



Weld-on hinge

Weld-on hinge

Art. No. 7472 M
Used as intermediate pivot
and upper hinge; with
eccentric pin and bush for
adjustment after hanging the
door; non-handed
bearing can be inserted from
either side.
Order No. 45900008

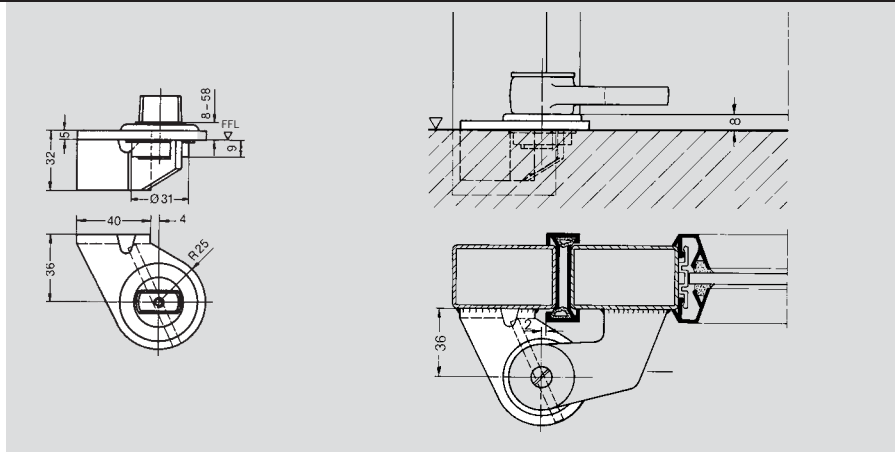


Weld-on pivot bearing

Weld-on pivot bearing

Art. No. 7474 K
with thrust roller bearing, load
capacity max. 200 kg, and
welded-on reinforcing plate.
LH (ISO 6) door:
Order No. 45075007
RH (ISO 5) door:
Order No. 45071007
AX model available on request
(300 kg capacity)

Extended spindle available
on request.





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